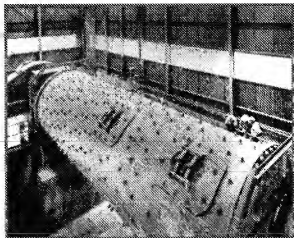
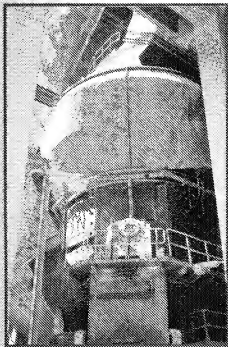


Client Focused Engineering Services

- Feasibility Studies
- Raw Materials Evaluation
- Geological Studies
- Project Management
- Conceptual and Preliminary Engineering
- Cost Estimating
- Engineering Design
- Bid Evaluation and Selection
- Construction Contracts
- Construction Site Services

Environmental Engineering

- Emissions Assessment and Audits
- Remediation Studies and Resolution
- Particulate, SO_2 , NO_x , VOC Controls
- Permit Applications
- Air Quality Modeling and Monitoring
- Negotiation with Regulatory Agencies



Process Engineering

- Process Operations Analysis
- Plant Process and Environmental Audits
- Process Reviews and Consulting
- Heat and Material Balances
- Process Calculations and Equipment Sizing
- Flow Sheet Design

Project Management

- Client Project Objectives and Scope Definition
- Project Deliverables and Plan of Execution
- Personnel Selection and Project Organization
- Communication Procedures
- Schedule Development and Updating
- Project Review and Progress Monitoring
- Client Communications and Reviews
- Project Cost Review and Updating
- Construction Site Services